



RUST BUSTER

RB8445

**2001-2007 Toyota® Sequoia
Gas Tank Support Crossmember**



VIDEO AVAILABLE



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Gas Tank Support Crossmember
M10x40mm
M10 Flat Washer
M10 Hex Nut

QTY

1
1
1
1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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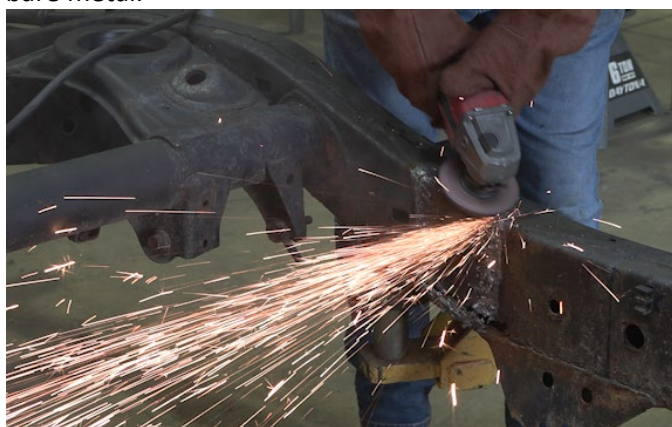
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3) **PREPARE FOR YOUR INSTALL**

Remove the vehicle's gas tank and any wires and lines from the work area.



Grind the work area free of rust and debris, revealing bare metal.



4) **CUT**

Begin cutting off the crossmember while taking care to not damage the inner frame rail.



Coat the work area with a weldable primer to prevent against further rust development. **We recommend our Rust Buster Rust Converter and Primer Spray Paint (RB9917).**





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5) **WELD**

Line up the crossmember and tack weld it into place. Following proper welding procedures, 100% weld around all edges.



6) **PAINT AND PROTECT**

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.



7) **REINSTALL**

Reinstall the vehicle's gas tank and any wires and lines removed.