



RUST BUSTER

RB7537
Rear Center Body Mount
2002-2009 Chevy Trailblazer



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Wrench
Fire Extinguisher
Tape Measure
Paint Marker or Chalk
C-Clamps
Mallet

KIT CONTAINS

Rear Center Body Mount

QTY

1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift and remove your Trailblazer's **body**, to clear enough space for this installation.

4) CUT



Cut off the factory rear center body mount. Cut and grind away any **debris or obstructions** in the work area. **Bare metal** should be revealed where the factory mount was installed.

NOTE



Because this part is universal to both sides of the frame, both ends of the Rust Buster Rear Center Body Mount were manufactured to extend to the bottom of the frame rail on their respective sides. As such, **one side of the mount will need to be cut to a shorter length**, to prevent an overhang off the frame.

5) WELD



Spray the bare metal in the work area with a **weld-through primer** to help defend your frame from future rust. Using the silhouette left by the factory mount, align the Rust Buster replacement rear center body mount on the frame rail. Following proper welding procedure, **tac-weld the mount in place prior to welding all part edges fully**.

6) PAINT



Paint the part with **rust inhibitor**, such as our Rust Buster **Rust Converter Rust Converter and Primer Spray Paint (RB9917)**, to protect your frame from future rust issues.

7) REINSTALL

Lower and re-install your Trailblazer's **body** back on to the frame. Re-install the **body mount bolts and bushings**.