



RUST BUSTER

RB7431L & RB7431R
Center Rear Body Mount
2015-2020 Chevy/GMC Tahoe/Yukon

RB7431L



RB7431R



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Center Rear Body Mount

QTY

1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Remove the body bolts and bushings from the side of the vehicle you are working on, and lift the body up off the frame rail to provide you with more cutting and welding clearance. Remove or relocate any lines or power harnesses from the work area.



Grind the work area free of rust and debris, revealing bare metal.



Coat the work area with a weld through primer to help prevent against further rust development.

4) CUT

Begin cutting away the mount.



5) WELD

Hold the new mount up to the frame while using the outline of the factory mount to help with alignment.

Tac weld the part, and verify the part's alignment.

Remove any potential fire hazards from the work area. Following proper welding procedures, weld 100% around all edges of frame section.





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6) **PAINT AND PROTECT**

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation. **We recommend our Rust Buster Rust Converter and Primer Spray Paint (RB9917).**



Finally, reinstall your body mount bolts and bushings.