



RUST BUSTER

RB7059
Core Support Mount
1980-1986 Ford F-150



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Wrench
Fire Extinguisher
Tape Measure
Paint Marker or Chalk
C-Clamps
Mallet

KIT CONTAINS

Core Support Mount

QTY
1



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1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift and remove your F-150's grill, headlights, radiator, and core support. This will clear enough room for this installation.

4) CUT



Cut off the **factory core support mount**. The factory version of this part is **riveted in place**, so the **rivet heads will need to be cut off** to remove the mount. Once the rivets are removed and the exterior of the mount is cut off, use a hammer to **remove the back plate of the mount** that is left over.

5) WELD



Following **proper welding procedure**, and using the **factory part's silhouette** to align the mount, **tac-weld the Rust Buster replacement core support mount in place** prior to welding the part in place fully.

6) PAINT



Paint the part with **rust inhibitor**, such as our Rust Buster **Rust Converter Rust Converter and Primer Spray Paint (RB9917)**, to protect your frame from future rust issues.

7) RE-INSTALL

Install the core support cushion. **Re-install your core support, radiator, headlights, and grill**. Ensure the core support is bolted to the new mount properly and securely.