



RUST BUSTER

RB7034
Forward Bed Mount
2009-2014 Ford F-150 – Regular Cab – 8ft Bed



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher

KIT CONTAINS

Forward Bed Mount

QTY

1



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1) **PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) **PREPARING YOUR WORKSTATION**

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated “Fire Watch” to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) **PREPARING FOR YOUR INSTALL**

Remove your vehicle's bed mount bolt and bushing and set them aside.



Coat the work area with a weld through primer to help prevent against further rust development.



4) **CUT**

Begin cutting away the mount while taking care to not damage the vehicle's body. Followed by grinding the frame free of rust and debris, revealing bare metal.



Referencing the mounts on the opposite side of the frame, or the factory mount's residual outline, hold the new mount up to the frame and c-clamp it into place.



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Alternatively, you can temporarily reinstall your bushing and bolt for proper alignment.



5) **WELD**

Tack weld the mount, and verify its alignment. If you installed the bolt and bushing, uninstall them at this time.



Remove any potential fire hazards from the work area. Following proper welding procedures, tack weld the part onto the frame before welding it on fully. Weld 100% around all edges.

6) **PAINT AND PROTECT**

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.



Finally, reinstall your bolt and bushing.