



# RUST BUSTER

**RB7364**  
**Transmission Crossmember**  
**1973-1987 Chevy K10**



### REQUIRED TOOLS

Jack Stands or Lift  
Paint/Primer  
Ear & Eye Protection  
Sockets & Wrench  
Fire Extinguisher

### KIT CONTAINS

Transmission Crossmember  
M10 Hex Head Screw  
M10 Flange Locknut

### QTY

1  
4  
4



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### 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

### 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



### WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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### 3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. Remove your transmission and any lines or power harnesses from the work area.

### 4) UNINSTALL

With a 5/8" socket and 11/16" wrench, remove the bolts and nuts retaining the factory transmission crossmember.



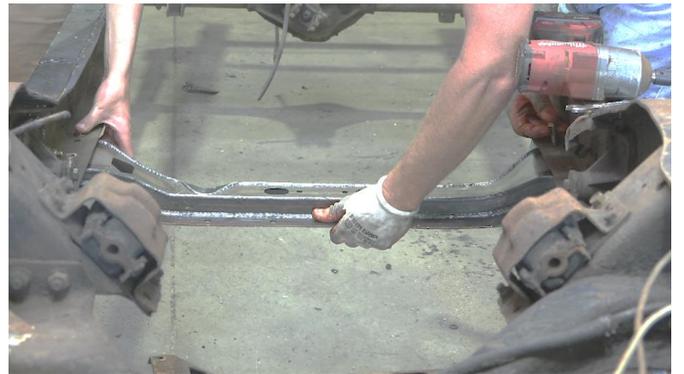
Remove the factory transmission crossmember.



Spray the work area with a weld through primer to help prevent against rust development.

### 5) INSTALL

Slide the transmission crossmember under the frame and screw in a bolt on each side to hold it in place.





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Using a 5/8" socket and 11/16" wrench, tighten the bolts on each end of the crossmember.



### 6) PAINT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).



### 7) REINSTALL

Reinstall your transmission.