



**RUST  
BUSTER**  
FRAMEWORKS

**RB7319L & RB7319R**  
**Chevy/GMC® 99-06 1500**  
**Rear Frame Section**



**REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Locking Pliers  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher & Water

**KIT CONTAINS**

Rear Frame Section  
M10x1.50,30mm Flanged Hex Bolt  
M10 Nyloc Hex Nut

**QTY**

1  
4  
4



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F R A M E W O R K S

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**1) PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

**2) PREPARING YOUR WORKSTATION**

Keep a fire extinguisher and water close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



**WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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## RB7319L & RB7319R Chevy/GMC® 99-06 1500 Rear Frame Section

### 3) PREPARING FOR YOUR INSTALL

#### Remove your vehicle's bed

Begin your vehicle's bed. We show how to do this in another video linked on our website, or over at [www.YouTube.com/RustBusterFrameworks](http://www.YouTube.com/RustBusterFrameworks).



#### Cut

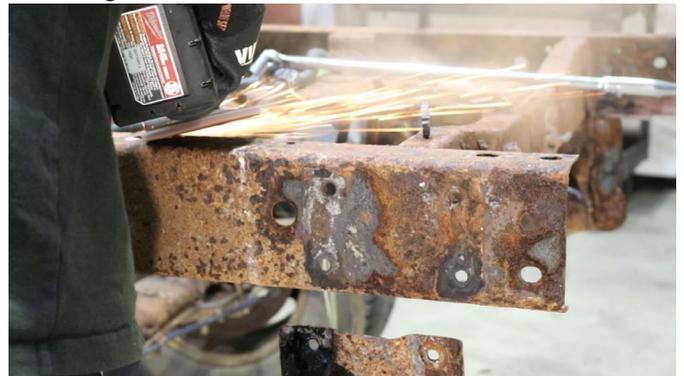
Begin removing your shock mount with (2) 21mm sockets or wrenches.



Begin removing your rear spring hanger by cutting off and prying out its rivets.



Begin cleaning the area free of rust and debris, revealing bare metal.



Coat the part and work area in a weldable primer to help prevent the creation of rust.

Place the part up to the frame and loosely secure it with C-Clamps and the included hardware with (2) 15mm sockets or wrenches. This will help align the



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part and reduce weld spacing. Ensure all parts and frame holes align before continuing.



7) **INSTALL/REINSTALL SHOCKS**

8) **INSTALL/REINSTALL YOUR BED**

### 4) **WELD**

Tac weld the part to the frame.

Remove any remaining potential fire hazards on both the vehicle and surrounding area.

Following proper welding procedures, begin welding the part.



100% weld around all edges.

### 5) **PAINT AND PROTECT**

If you chose not to protect your part in (Step 3), coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

### 6) **INSTALL/REINSTALL REAR SPRING HANGER**