



# RUST BUSTER

## RB7142 Transmission Crossmember 1988-1995 Toyota Pickup Truck



VIDEO AVAILABLE



### REQUIRED TOOLS

Jack Stands or Lift  
Primer  
Welding Gloves  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher  
Wrench

### KIT CONTAINS

Transmission Crossmember  
Left Hand Frame Spacer  
Right Frame Spacer  
M12 Flanged Hex Head Screw

### QTY

1  
1  
1  
8



# RUST BUSTER

## RB7142 Transmission Crossmember 1988-1995 Toyota Pickup Truck

### 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

### 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



**WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



# RUST BUSTER

## RB7142 Transmission Crossmember 1988-1995 Toyota Pickup Truck

### 3) PREPARING FOR YOUR INSTALL

If needed, lift your vehicle into a comfortable working height. Support your transmission and unbolt the mount from your crossmember.

### 4) REMOVE THE FACTORY CROSSMEMBER

With a 17mm socket, remove the eight screws retaining the factory transmission crossmember. Then, remove your crossmember.

### 5) INSTALL

After removing the factory crossmember, you will need to verify whether you'll need to use the included spacers with your crossmember. Some may need spacers while others may not.



Then, hold your crossmember up to the two brackets where your factory crossmember was once installed. You can use jack stands to hold your part in place.

**NOTE:** The three holes on the front of your crossmember should be facing towards the front of your vehicle.



While in place you can screw your included hardware with a 17mm socket.



### 6) PAINT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).

