



RUST BUSTER

RB7352L
Rear Frame Section
1973-1987 Chevy K10 & K20



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher
Hammer
Wrench
C-Clamp

KIT CONTAINS

Rear Frame Section
M10 Flanged Hex Screw
M10 Flange Locknut

QTY

1
8
8



RUST BUSTER

RB7352L Rear Frame Section 1973-1987 Chevy K10 & K20

1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**

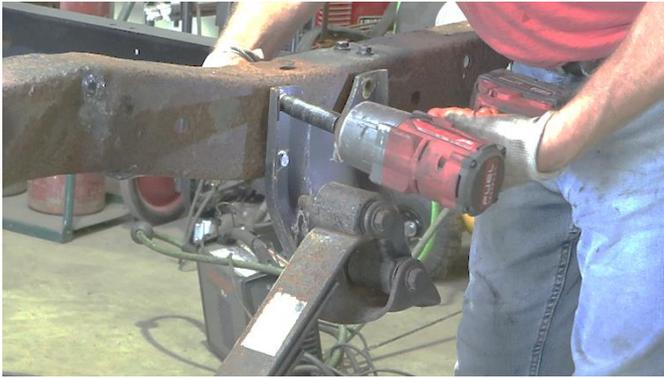


RUST BUSTER

RB7352L Rear Frame Section 1973-1987 Chevy K10 & K20

3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. To release the leaf spring hanger and crossmember, remove the bolts with a 14mm socket and the nuts with a 15mm socket.



Remove the bolts on the top and bottom of the frame holding the crossmember in place.



Spray the work area with a weldable primer to help prevent against rust development.

4) WELD

Slide the rear frame section onto the frame and tap it into place using a hammer. Hold the included plate up to the frame to help with the alignment.



Following proper welding procedures, start by welding the front end of the crossmember into place.





RUST BUSTER

RB7352L Rear Frame Section 1973-1987 Chevy K10 & K20

To ensure a tight fit, screw the two bolts on the end in with a 15mm socket before welding the rest of the frame section into place. This will ensure a tight fit.

Once welded into place, remove the two bolts with a 15mm socket.

Our part features a plate to fit over your frame section to fit around the bend.

Using a c-clamp to ensure a tight fit, tac weld your plate onto the frame.

Weld 100% around all edges.

Reinstall your leaf spring hanger using a 14mm socket for the bolts and a 15mm socket for the nuts.



5) REINSTALL

When reinstalling the bolts on your frame, we recommend using a punch to help with the alignment.



6) PAINT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).

