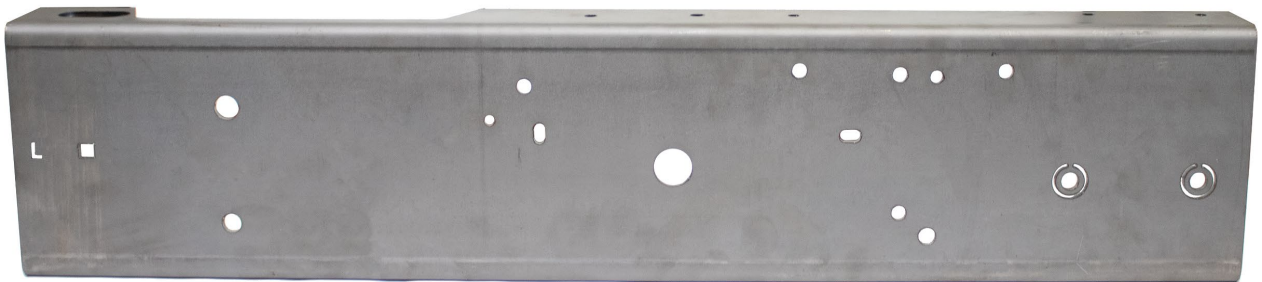




# RUST BUSTER

**RB7313R & RB7313L**  
**Forward Center Frame Section**  
**1999-2006 Chevy/GMC Silverado/Sierra 1500**



#### **REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher

#### **KIT CONTAINS**

Forward Center Frame Section

#### **QTY**

1



# RUST BUSTER

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**1999-2006 Chevy/GMC Silverado/Sierra 1500**

## 1) **PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

## 2) **PREPARING YOUR WORKSTATION**

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



### **WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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## RB7313R & RB7313L Forward Center Frame Section 1999-2006 Chevy/GMC Silverado/Sierra 1500

### 3) PREPARING FOR YOUR INSTALL

Our part features a perforated plates that can be removed if you wish to retain the rivets retaining the nearby crossmember.



Hold the part up to the frame and mark off its coverage. Ensure you remove any lines or power harnesses from the work area before continuing.

Clean and grind the frame free from rust and debris, revealing bare metal.

Followed by coating the work area with a weld through primer to help prevent against further rust development.

Push the part onto the frame while using the frames holes to help with alignment.



### 4) WELD

C-clamp and tack weld the part into place and verify its alignment.



Remove any potential fire hazards from the work area. Following proper welding procedures, tack weld the part onto the frame before welding it on fully. Weld 100% around all edges.





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**5) PAINT AND PROTECT**

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

