



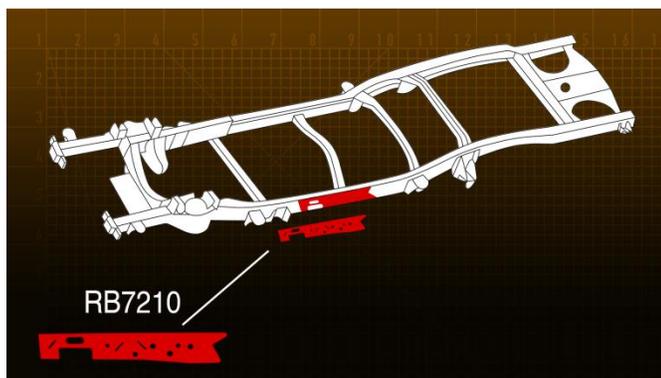
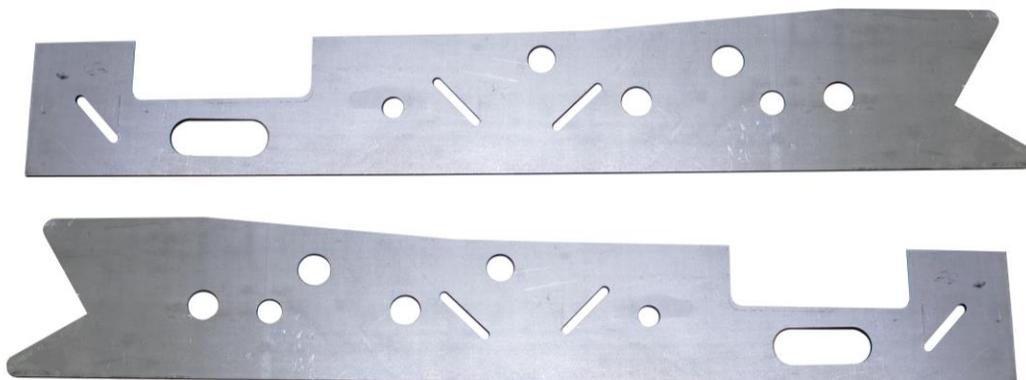
**RUST  
BUSTER**  
FRAMEWORKS

**RB7210**

**Ford® 98-03 Ranger  
Under Cab Frame Stiffeners**



**VIDEO AVAILABLE**



**REQUIRED TOOLS**

- Jack Stands or Lift
- Mig Welder
- Paint/Primer
- Locking Pliers
- Hand Grinder
- Cutting Wheel or Torch
- Welding Gloves
- Welding Hood/Shield
- Ear & Eye Protection
- Sockets & Ratchet
- Fire Extinguisher & Water

**KIT CONTAINS**

- Under Cab Frame Stiffeners

**QTY**

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**RUST  
BUSTER**  
F R A M E W O R K S

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**1) PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

**2) PREPARING YOUR WORKSTATION**

Keep a fire extinguisher and water close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



**WARNING!**

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



# RUST BUSTER

F R A M E W O R K S

RB7210

## Ford® 98-03 Ranger Under Cab Frame Stiffeners

### 3) PREPARING FOR YOUR INSTALL

Lift or jack your vehicle, and support it with jack stands.

Hold the part up to the frame using the frame holes for alignment and take note of its coverage. Mark off any sections you wish to cut off, while leaving enough to weld back on to.



100% weld around all edges.



(OPTIONAL): Coat the part with a weld-able primer or other rust inhibitor prior to installation to help prevent or reduce the risk of rust formation.

### 4) CUT

Begin cutting and cleaning the frame of any rust and debris, revealing bare metal.

### 5) WELD

Remove any remaining potential fire hazards on both the vehicle and surrounding area.

Use a jack stand or C-clamps to hold the part into place and, while following proper welding procedures, weld the part to the frame.

### 6) PAINT AND PROTECT

If you chose not to protect your part in (Step 3), coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

### 7) REASSEMBLE YOUR VEHICLE