



RUST BUSTER

RB7420
Track Bar Crossmember
2007-2013 Chevy Avalanche, 2007-2014
Chevy Suburban/Tahoe, 2007-2014 GMC Yukon & Yukon XL,
2007-2013 Cadillac Escalade EXT, 2007-2014 Cadillac Escalade



VIDEO AVAILABLE



REQUIRED TOOLS

Jack Stands or Lift
Mig Welder
Paint/Primer
Hand Grinder
Cutting Wheel or Torch
Welding Gloves
Welding Hood/Shield
Ear & Eye Protection
Sockets & Ratchet
Fire Extinguisher
Sawzall
C-Clamp
Tape Measure

KIT CONTAINS

Track Bar Crossmember

QTY

1



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1) **PREPARING YOUR VEHICLE**

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) **PREPARING YOUR WORKSTATION**

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



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3) PREPARING FOR YOUR INSTALL

Lift up your vehicle. Remove any lines or power harnesses from the work area.

4) CUT

Cut out the factory track bar crossmember. We recommend cutting one end of the crossmember and using a sawzall to assist in removing the other end.



Grind the frame free of rust and debris, revealing bare metal.

Paint the work area with a weld through primer to help prevent against rust development.

5) WELD

Slide the track bar crossmember into place, one side at a time.

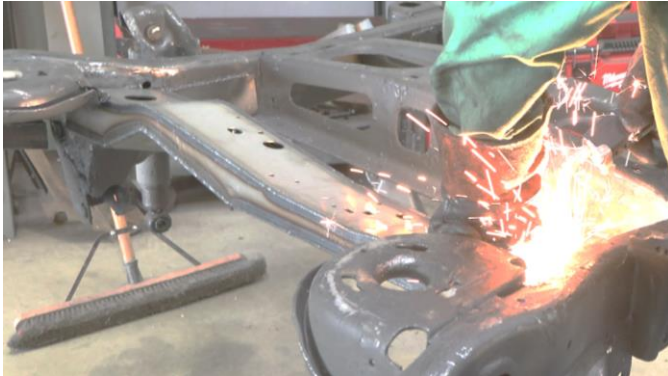




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Following proper welding procedures, tac weld one end of the track bar crossmember to the frame.



Using a tape measure, measure the distance between the track bar crossmember and the spare tire crossmember, making sure the distance between them is the same on both ends.



Once you confirmed your measurements, c-clamp the part into place.



Finish tac welding the part onto the frame before welding it on fully. Weld 100% around all edges.





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6) **PAINT AND PROTECT**

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).

