



REQUIRED TOOLS

Jack Stands or Lift Paint/Primer **Hand Grinder** Cutting Wheel or Torch Ear & Eye Protection Sockets & Ratchet Fire Extinguisher Wrench

KIT CONTAINS

QTY **Core Support Mount** 1 M10 25mm Flanged Hex Screw 2 M10 30mm Flanged Hex Screw 4 M10 Flange Locknut 6



1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

Keep all flammable materials away from the vehicle work area.

2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. The user assumes all liability when installing the product.



3) PREPARING FOR YOUR INSTALL

Lift up your vehicle.

4) **CUT**

Remove the six rivets retaining the factory core support mount.





5) INSTALL

Hold your core support mount up to the frame and put the four bolts in to hold it in place. With a 15mm socket, screw in the four 30mm bolts and nuts into place.



On the bottom of your core support mount, use a 15mm socket to screw in the two 25mm bolts and nuts.





6) PAINT

Paint the part with primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

We recommend our Rust Buster Rust Converter & Primer Spray Paint (RB9917).



