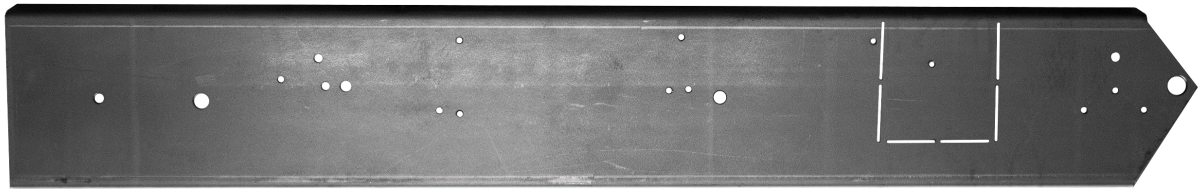




# RUST BUSTER

**RB7347R & RB7347L**  
**Center Frame Section**  
**1988-1998 Chevy/GMC C/K1500**



#### **REQUIRED TOOLS**

Jack Stands or Lift  
Mig Welder  
Paint/Primer  
Hand Grinder  
Cutting Wheel or Torch  
Welding Gloves  
Welding Hood/Shield  
Ear & Eye Protection  
Sockets & Ratchet  
Fire Extinguisher

#### **KIT CONTAINS**

Center Frame Section

#### **QTY**

1



# RUST BUSTER

## RB7347R & RB7347L Center Frame Section 1988-1998 Chevy/GMC C/K1500

### 1) PREPARING YOUR VEHICLE

Begin by disconnecting your battery prior to starting your installation.

Inspect your vehicle for leaking fuel lines, fuel tank and engine components. If you have fuel leaks repair all leaks prior to starting your installation. If your fuel tank is near your welding area **remove your tank prior to welding.**

Remove all combustible items above the work area such as seats, carpets, padding, etc.

**Keep all flammable materials away from the vehicle work area.**

### 2) PREPARING YOUR WORKSTATION

Keep a fire extinguisher close by in the case of fire and make sure you always have a designated "Fire Watch" to assist during the cutting or welding phases.

Abide by all apprenticed welding safety standards and practices.

Always use appropriate welding eye protection, ear protection, and work and fire safety gloves during the installation and within the work area.



### WARNING!

If you are unsure on how to perform the installation or how to operate any of the required tools listed above, it is **HIGHLY** advised that you enlist the work of a certified welder/installer.

Failure to follow proper safety precautions and instructions may result in serious injury. **The user assumes all liability when installing the product.**



# RUST BUSTER

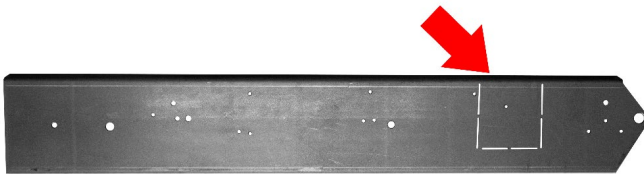
## RB7347R & RB7347L Center Frame Section 1988-1998 Chevy/GMC C/K1500

### 3) PREPARING FOR YOUR INSTALL

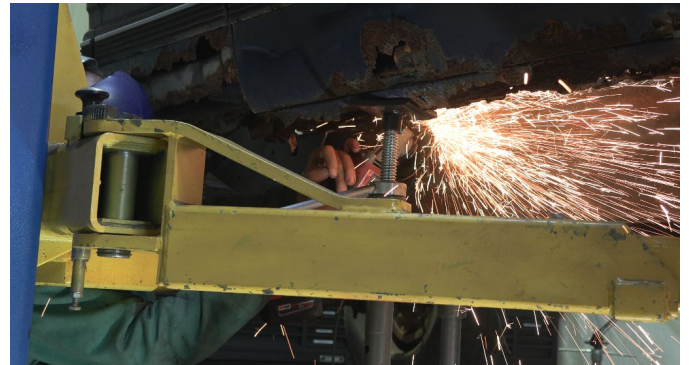
Our part features a number of perforated plates that can be removed. If you do not wish to remove any hardware from the frame, cut out each corresponding plate.



Additionally, if you do not wish to remove and replace the factory cab mount, remove this center plate.



Hold the part up to the frame and mark off its coverage. Remove any lines and wires from the work area. Followed by Grinding and Cleaning the frame free of rust and debris, revealing bare metal.

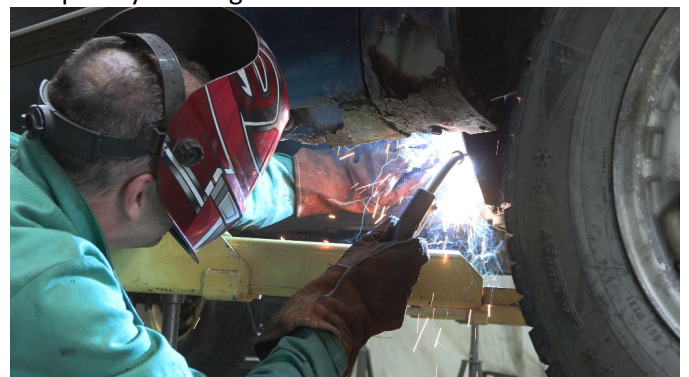


### 4) WELD

Push the part onto the frame, while using the frame holes to help with alignment.



Tac-weld the part and confirm its alignment before completely welding it onto the frame.





# RUST BUSTER

## RB7347R & RB7347L Center Frame Section 1988-1998 Chevy/GMC C/K1500

### 5) **PAINT AND PROTECT**

Coat the part and work area with a primer or other rust inhibitor to help prevent or reduce the risk of rust formation.

